

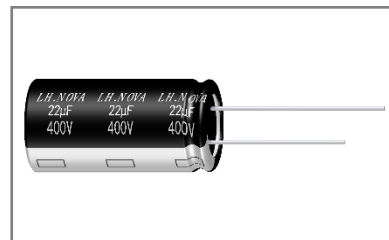
■ARV 系列铝电解电容器

ARV Series Aluminum Electrolytic Capacitor

◆特征

Feature

- * 高可靠长寿命: 130℃ 3000~5000 小时
Longer life and High reliability Load life:130℃ 3000~5000 hours.
- * 耐高温
High temperature.
- * 符合 AEC-Q200
Compliant to the AEC-Q200 Directive.
- * 符合 RoHS
Compliant to the RoHS Directive.



◆应用

Application

- * 适用于汽车模块电子产品、开关电源及其它各种电子产品
Ideally suited for automobile modules、switching power supplies, and other electronic products.

◆型号表示法

Part Number

8

221

VB

M

0511

AV

N

0

3

B

0

代码	产品类别
Code	Type
8	成品 Product

代码	电压
Code	Voltage
LB	10
LC	16
LD	25
MA	100
MD	250
VA	400
VB	450

代码	尺寸 Dimensions
Code	ΦDxL(mm)
0511	Φ5x11
AA12	Φ6.3x12
0812	Φ8x12
1020	Φ10x20
AB20	Φ12.5x20
1840	Φ18x40

代码	商标
Code	Trademark
N	LH.NOVA

代码	内码
Code	Internal Code
3	130℃

代码	产品脚型 Lead Forming Type
Code	
0	散装品 Bulk
P	直脚方式编带品 original type(verical) tape

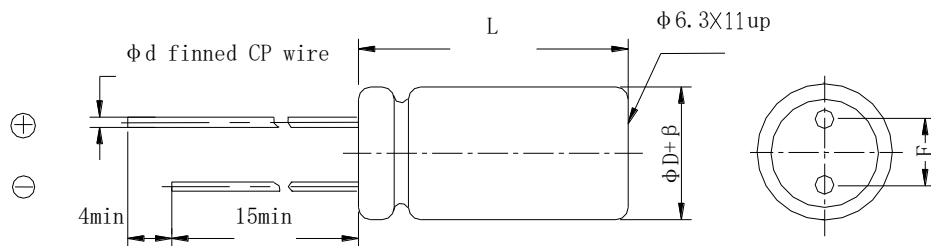
代码	标称容量
Code	Nominal Capacitance
R10	1uF
470	47uF
471	470uF
472	4700uF

代码	误差
Code	Tolerance
K	±10%
V	± ²⁰ ₁₀ %
M	±20%
Q	± ³⁰ ₁₀ %

代码	型号
Code	Series
AV	ARV

代码	胶管颜色
Code	Sleeve Color
0	黑色 Black
1	深蓝色 Deep-blue
7	棕色 Brown
9	绿色 Green

代码	内码
Code	Internal Code
B	汽车电子 Automotive electronics cartronics

◆产品结构
Product Structure


$\beta(\text{mm})$	± 0.5			± 1.0				
$\Phi D(\text{mm})$	5	6.3	8	10	12.5	16	18	22
$F \pm 0.5(\text{mm})$	2.	2.5	3.5	5.0		7.5		10.0
$\Phi d \pm 0.1(\text{mm})$	0.5		0.6		0.8	0.8		
$L(\text{mm})$	11,12	12,16	12,16	16,20	25	16,20,25,30,35	20,25,30,35,40	25,30,35,40
$L \pm 2.0$								

◆主要特性表
Main specifications

项目 Item	主要特性 Performance Characteristics								
额定工作电压范围 Rated Voltage Range	10~100V.DC				160~450V.DC				
使用温度范围 Operating Temperature Range	-40℃~-+130℃				-40℃~-+130℃				
标称静电容量范围 Nominal Capacitance Range	1~4700 μ F				4.7~220 μ F				
静电容量允许偏差 Capacitance Tolerance	±20% (M, +20℃, 120Hz)								
漏电流 Leakage Current (20℃)	额定工作电压(V) Rated working voltage	10~100			160~450				
	漏电流 Leakage current	2 分钟后 ≤0.01CV 或 3(μA),取最大值 After 2 min. ≤0.01CV or 3(μA), Whichever is greater.			2 分钟后 ≤0.03CV+25(μA) After 2 min . ≤0.03CV+25(μA)				
	C: 标称静电容量 (μF) Nominal Capacitance in μF V: 额定工作电压 (V) Rated working voltage in V								
损耗角正切 DF Dissipation Factor	额定工作电压(V) Rated working voltage	10	16	25	35	50	63	80~100	160~450
	DF(MAX) (20℃,120Hz)	0.35	0.22	0.20	0.17	0.15	0.12	0.10	0.15
当容量值大于 1000μF 时, 每增加 1000μF, DF 值加 0.02 For capacitance of more than 1000μF, add 0.02 for every increase of 1000μF.									

额定工作电压(V) Rated working voltage	10	16	25	35	50	63	100	160	200	250	350	400	450
浪涌电压(V) Surge voltage	13	20	32	44	63	79	125	200	250	300	400	450	500

高温负荷特性 Load life	在 $130\pm 2^{\circ}\text{C}$ 环境施加额定工作电压和最大允许纹波电流到规定寿命后,电容器的性能符合下面要求: After application of rated working voltage with max permissible ripple current specified at $130\pm 2^{\circ}\text{C}$ for specified life time, capacitors meet the characteristics requirements measured listed at below: 电容量变化率: $\pm 20\%$ 初始测量值以内 Capacitance change : $\pm 20\%$ initial measured value 漏电流: $\leq$ 初始规定值 Leakage current: $\leq$ initial specified value 损耗角正切值 $\leq 200\%$ 倍初始规定值 Dissipation factor: $\leq 200\%$ initial specified value <table border="1" data-bbox="1078 405 1425 595"> <tr> <th>外径 Case Dia</th><th>时间 Load Life</th></tr> <tr> <td>$\phi D \leq 8$</td><td>3000h</td></tr> <tr> <td>$\phi D \geq 10$</td><td>5000h</td></tr> </table>	外径 Case Dia	时间 Load Life	$\phi D \leq 8$	3000h	$\phi D \geq 10$	5000h
外径 Case Dia	时间 Load Life						
$\phi D \leq 8$	3000h						
$\phi D \geq 10$	5000h						
高温贮存特性 Shelf life	试验温度: $130\pm 2^{\circ}\text{C}$ 环境下无负荷贮存 试验时间: 1000 小时 Test temperature: without voltage load at $130\pm 2^{\circ}\text{C}$ Test time : 1000h 外观: 无异状 Appearance: No remarkable abnormality 电容量变化率: $\pm 20\%$ 初始测量值以内 Capacitance change : $\pm 20\%$ initial measured value 漏电流: $\leq 200\%$ 倍初始规定值 Leakage current: $\leq 200\%$ initial specified value 损耗角正切值 $\leq 200\%$ 倍初始规定值 Dissipation factor: $\leq 200\%$ initial specified value						
温度循环 Temperature Cycling	试验温度: 高温: 上限类别温度、低温: 下限类别温度; 高低温暴露时间: 各 30 分钟; 转换时间: 小于 1 分钟; 循环次数: 1000 次; 试验结束后 (24 ± 4) 小时内进行测试。 Expose to the upper and lower category temperatures for 30 minutes each, with a transition time of less than 1 minute between high and low temperatures, and cycle 1000 times. The test shall be conducted within 24 ± 4 hours after the end of the experiment. 外观: 无可见损伤和电解质漏出 Appearance: No remarkable damage and electrolyte leakage 容量变化: 在初始值 $\pm 20\%$ 范围内 Variation of capacitance: Within $\pm 20\%$ of the initial value. 漏电流: $\leq 200\%$ 倍初始规定值 Leakage current: $\leq 200\%$ initial specified value 损耗角正切值 $\leq 200\%$ 倍初始规定值 Dissipation factor: $\leq 200\%$ initial specified value						

耐焊接热 Resistance to soldering heat	焊槽法： 焊锡温度：260±5℃； 浸入时间：10±1 秒； 浸入深度：1.6mm Solderbath method Solderbath temperature: 260±5℃ Immersion time: 10±1sec. Immersion depth: 1.6mm 外观：无异状 Appearance: No remarkable abnormality 容量变化：在初始值±10%范围内 Variation of capacitance: Within ±10% of the initial value. 损失角正切值：不大于规定值 Dissipation factor: ≤specified value 漏电流：不大于规定值 Leakage current: ≤specified value																								
防爆试验 Safety vent	以下试验只适用于铝壳直径≥Φ8 产品。 The following tests only apply to those products with vent products at diameter≥Φ8 with vent. 在电容器两极施加反向直流电压，其中通过的电流为 1A，在测试时防爆装置应能在 30 分钟内动作。 DC Application test: The capacitor shall be subjected to a reverse DC voltage. The current flowing through the capacitor shall be 1A. If the vent does work with the voltage applied for 30 minutes, the test is considered to be passed. 应无引线、铝箔等散射，无火花产生 The safety vent is actuated under the test conditions, thereby preventing terminals, metal pieces, etc., of the capacitor from scattering due to burst, the case from separating from the seal packing, or the capacitor from producing flame.																								
端子强度 Terminal strength	端子抗拉强度：沿电容器端子引线方向施加拉力(如下表)，10±1 秒。 <table><tr><td>引线直径 φ</td><td>0.45</td><td>0.50</td><td>0.60</td><td>0.80</td><td>1.00</td></tr><tr><td>拉力 N</td><td>5</td><td>5</td><td>10</td><td>10</td><td>20</td></tr></table> Tensile strength of terminal: Astatic load shall be applied to the terminal in the axial direction and acting in a direction away from the body for 10±1 sec. 端子抗弯强度：在电容器引线施加固定重力（如下表），然后 5 秒内完成将电容体弯折 90°后回到原位，再向相反方向弯折 90°后回到原位。 <table><tr><td>引线直径 φ</td><td>0.45</td><td>0.50</td><td>0.60</td><td>0.80</td><td>1.00</td></tr><tr><td>拉力 N</td><td>2.5</td><td>2.5</td><td>5</td><td>5</td><td>10</td></tr></table> Bending strength of terminal: Hang the specified dead weight, in about 5 sec then bend the body through 90°, return to the original position. Next bend it in opposite direction through 90° with the same speed, again return to the original position 外观：无可见机械损伤 Appearance: no visible mechanical damage 电容器应无接触不良开路或短路 The capacitor shall be no intermittent contacts, or open or short circuiting	引线直径 φ	0.45	0.50	0.60	0.80	1.00	拉力 N	5	5	10	10	20	引线直径 φ	0.45	0.50	0.60	0.80	1.00	拉力 N	2.5	2.5	5	5	10
引线直径 φ	0.45	0.50	0.60	0.80	1.00																				
拉力 N	5	5	10	10	20																				
引线直径 φ	0.45	0.50	0.60	0.80	1.00																				
拉力 N	2.5	2.5	5	5	10																				

耐溶剂性 Solvent Resistance	三种溶剂： 溶剂 a、在 20°C~30°C按下述配方构成混合溶剂：1) 一份体积的分析纯异丙醇；2) 三份体积的 80%体积的煤油和 20%体积的乙苯构成的混合液； 溶剂 b、三氯三氟乙烷，半水溶性的溶剂； 溶剂 c、在 63°C~70°C，按下述配方构成混合溶剂：1) 42 份体积的去离子水； 2) 一份体积的乙二醇-丁醚；3) 一份体积的单乙醇胺； 将样品分成 3 组，分别浸在 a、b、c 三种溶剂 3min 后擦拭 10 次；擦拭后，立即按上述方法再重复 2 回，浸、刷共 3 回。然后用水洗清洗剂进行清洗，并在室温下对整个表面进行通风干燥。 The solvent solutions used in this test shall consist of the following： Solvent a: A mixture consisting of the following at 20°C~30°C： 1) One part by volume of isopropyl alcohol. 2) Three parts by volume of a mixture of 80% by volume of kerosene and 20% by volume ethyl benzene. Solvent b: Trichlorotrifluoroethane, semi water-soluble solvents. Solvent c: A mixture consisting of the following at 63°C~70°C： 1) Forty-two parts by volume of deionized water. 2) One part by volume of ethylene glycol butyl ether. 3) One part by volume of monoethanolamine. The specimens subjected to this test shall be divided into three groups of approximately equal size, were immersed in a, b, c three solvents solutions. The specimens shall be completely immersed for 3 minutes, immediately following immersing, each specimen shall be tested as follows: The bristle portion of the brush, shall be dipped in the solution until wetted and the specimen shall be brushed with normal hand pressure (approximately 2 to 3 ounce applied normal to the surface) for ten strokes on the portion of the specimen where has been applied. The brush stroke shall be directed in a forward direction across the surface of the specimen being tested. Immediately after brushing, the procedure shall be repeated two more times, for a total of three immersions, followed by brushing. After completion of the third immersion and brushing, the specimens shall be rinsed in approximately 25°C water and all surfaces sir-blown dry. 外观：无异状 Appearance: No remarkable abnormality 容量变化：在初始值±3%范围内 Capacitance change: Within ±3% of the initial value. 损失角正切值：不大于规定值 Dissipation factor: ≤ specified value 漏电流：不大于规定值 Leakage current: ≤ specified value
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振动试验 Resistance To Vibration	在 X、Y、Z 三个互相垂直的方向分别进行 12 个循环，共 36 个循环，一个循环 20 分钟。 频率：10-2000Hz 加速度：5g. Perform 12 cycles in X, Y, and Z directions perpendicular to each other, for a total of 36 cycles, each lasting 20 minutes. Vibration frequency range: 10-2000Hz Acceleration: 5g 外观：无可见机械损伤 Appearance: No visible mechanical damage 容量变化：在初始值±3%范围内 Capacitance change: Within ±3% of the initial value. 损失角正切值：不大于规定值 Dissipation factor: ≤ specified value 漏电流：不大于规定值 Leakage current: ≤ specified value
可焊性 Solder ability	焊锡温度：255±5℃ 浸入时间：5±0.5 秒 Temperature of solder: 255±5℃ Dipping time: 5±0.5sec. This specification shall be met after the capacitors are stored under standard atmospheric conditions for 6 months. 浸入焊锡的引线表面积约 95%以上应附着新锡。 At least 95% of circumferential surface of the dipping portion of terminal shall be covered with new solder.
高温高湿 Biased Humidity	试验电压：额定电压 Test voltage: rated voltage 试验温湿度：85℃，85%RH Test temperature and humidity: 85℃，85%RH 试验时间：1000 小时 Test time :1000 h 试验结束后 24±4 小时后进行测试 Measurement at 24±4 hours after test conclusion. 外观：绝缘套管的剥落、剥落、碎裂、起泡或收缩是可以接受的。 Appearance: Peeling, flaking, chipping, bubbling or shrinking of insulation sleeve is acceptable. 容量变化：在初始值±20%范围内 Capacitance change: Within ±20% of the initial value. 损失角正切值：≤150% 规定值 Dissipation factor: ≤ 150% of specified value 漏电流：≤150%规定值 Leakage current: ≤ 150% of specified value

◆尺寸表、允许纹波、电流纹波电流频率因子

Dimensions and ripple current and frequency coefficient

纹波电流频率因子

Ripple current frequency coefficient

Freq (Hz) WV(V)	50 (60)	100 (120)	1K	10K	≥100K
6.3~100	0.20	0.40	0.70	0.80	1.00
160~450	0.25	0.50	0.80	0.90	1.00

尺寸表与允许纹波电流

Dimensions and ripple current

WV/V	10		16		25		35		50		63		100	
Cap/μF	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)
10									5×11	40	5×11	45	6.3×12	60
22									5×11	40	6.3×12	90	6.3×12	95
47									5×11	95	6.3×12	100	8×16 10×12	200 200
100									8×12	480	10×12	520	10×20	550
150									10×12	530	10×16	560	10×16	600
220					10×12	480	10×12	580	10×16	680	10×20	700	10×20	800

(1) 外形尺寸 Case Size D×L(mm)

(2) 最大允许纹波电流 Max allowable ripple current (mA rms +130℃,100kHz)

WV/V	160		200		250		350		400		450	
Cap/μF	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)	(1)	(2)
1.0							8×12	50	6.3×12 8×12	20 54	8×12	58
1.2							8×12	53	8×12	65	8×12	65
1.5							8×16	73	8×12	73	8×16	70
1.8							8×16	75	8×12	75	8×16	74
2.2					8×12	65	10×16	70	10×16	73	10×16	64
2.8			8×12	65	8×12	65	10×16	90	10×16	80	10×16	77
3.3	8×12	70	8×12	75	8×12	80	10×16	100	8×12	78	10×20	80
4.7	8×12	70	8×16	80	8×16	85	8×12 10×20	95 105	10×16 10×20	100 100	10×20	110
5.6	8×16	82	8×16	148	10×16	150	12.5×20	165	12.5×20	165	12.5×20	144
6.8	8×16	96	8×16	160	8×12 10×16	95 169	10×20 12.5×20	190 200	10×16 12.5×16, 20	100 225	12.5×20	175
8.2	10×16	183	10×16	203	10×16	203	12.5×20	190	12.5×20	185	12.5×20	100
10	10×16	223	10×16	230	10×20	250	12.5×20 12.5×25	250 250	12.5×25	280	12.5×25	225
15	10×16	340	10×16 10×20	300 335	10×20	327	12.5×25	335	12.5×20 12.5×25	240 335	12.5×25	295
22	10×20	400	12.5×20	430	12.5×20	430	16×25	450	16×25	480	16×30	420
33	12.5×20	480	12.5×20	500	12.5×25	530	16×30	535	16×30	500	18×30	500
47	10×20 12.5×25	450 590	12.5×25	650	16×25	690	18×30	700	18×35	750	18×35	615
68	16×25	750	16×25	750	16×30	780	18×40	900	18×35	800	18×40	730
100	12.5×25 16×25	600 960	16×30	1100	18×30	970						
150	18×30	1050	18×35	1350	18×40	1200						

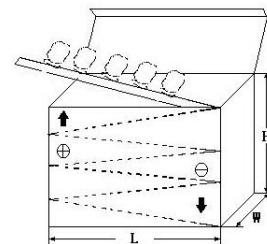
(1) 外形尺寸 Case Size D×L(mm)

(2) 最大允许纹波电流 Max allowable ripple current (mA rms +130℃,100kHz)

◆包装
Packaging

* 编带产品包装规范与数量 Taped packaging quantity

直径 ΦD(mm)	数量 (只) Qty. (Pcs)	L(电容高度)≤22mm L×W×H(mm)	L(电容高度)=25±2mm L×W×H(mm)
Φ5	2000	328×235×50	328×235×57
Φ6.3	1500		
Φ8	1000		
Φ10	600		
Φ12.5	400		
Φ16	250		
Φ18	200		



* 散装品包装数量 Bulk packaging quantity

直径 ΦD(mm) Diameter	高度 L(mm) Length	数量 (只/袋) Quantity (pcs/bag)	袋/盒 bag/box	内箱/外箱 Inner box/outer box	(只/箱) psc/box
Φ4	7-8	1000	15	4	60000
Φ5	5-7	1000	12	4	48000
Φ5	11	1000	10	4	40000
Φ6.3	5-7	1000	10	4	40000
Φ6.3	8-15	1000	8	4	32000
Φ6.3	15-20	1000	6	4	24000
Φ8	5-12	500	8	4	16000
Φ8	14-16	500	8	4	16000
Φ8	20	500	6	4	12000
Φ10	9-13	500	6	4	12000
Φ10	14-16	250	8	4	8000
Φ10	17-20	250	8	4	8000
Φ10	25-30	200	8	4	6400
Φ10	31-35	200	6	4	4800
Φ12-Φ13	16-28	200	6	4	4800
Φ12-Φ13	30-40	100	8	4	3200
Φ12-Φ13	45-55	100	6	4	2400
Φ16	15-20	100	8	4	3200
Φ16	21-30	100	6	4	2400
Φ16	31-40	50	10	4	2000
Φ18	15-20	100	6	2	1200
Φ18	25-30	50	8	2	800
Φ18	35-40	50	6	2	600
Φ18	41-50	25	10	2	500
Φ20	25-40	50	10	2	1000
Φ22	25-35	50	5	2	500
Φ22	≥40	25	10	2	500

◆贮存方法 Storage Methods

- * 请保管在室温 $5^{\circ}\text{C} \sim 35^{\circ}\text{C}$ ，湿度 75%RH 以下的环境
- * (1) 产品储存期限: ≤ 12 个月; Storage life: ≤ 12 months
- * (2) 产品储存期限超 12 个月时，需充电后再使用
- * (3) 产品储存时间超过 3 年的应报废处理
- * (4) 库存有效期以套管上印刷的时间开始计算
- * (5) 请尽量以包装状态保管
- * (6) 当电容器长期储存后，漏电流会升高，温度越高，漏电流上升越快，因此应注意储存环境。如铝* 电解电容器的漏电流上升对电路有不良影响，请在使用前充电处理
- * (7) 请避免在以下环境中保管
 - ① 溅水、高温高湿及结露的环境;
 - ② 溅油、或者充满气体油成分的环境;
 - ③ 充满酸性有毒气体 (硫化氢、亚硫酸、亚硝酸、氯、溴、溴化甲烷等) 的环境;
- * We recommend the following conditions for storage: Ambient temperature: $5^{\circ}\text{C} \sim 35^{\circ}\text{C}$, Ambient humidity: Less than 75% RH.
- * (1) Storage life: ≤ 12 months;
- * (2) If storage life time is over 12 months, the products need to be recharged;
- * (3) If storage life time is over three years, the product need to be discarded;
- * (4) Expiry date: calculating from the date marked on the sleeve;
- * (5) Please keep capacitors in the original package;
- * (6) Leakage current tends to increase when capacitors have been stored for long period of time. The higher temperature, the faster leakage current rises. Please take caution when selecting the storage location. The leakage current decreases gradually as voltage is applied to the capacitor. If the rising leakage current may cause problems in the circuit, please charge the capacitor before using.
- * (7) Avoid storing the capacitors under such circumstances:
 - ① Environment of water splashing, high temperature, high humidity and dewing;
 - ② The environment that splashes oil, or is filled with gas oil;
 - ③ With full of acid toxic gases environment such as (hydrogen sulfide, sulfurous acid, nitrous acid, chlorine, bromine, methyl bromide, etc.

◆铝电解电容器使用注意事项

Important information on the application of aluminum electrolytic capacitors

*铝电解电容器使用注意事项

* (1) 直流铝电解电容器应按正确的极性使用

当直流铝电解电容器被反极性接入电路时，电容器会导致电子线路短路，由此产生的电流会引致电容器损坏。若电路中有可能在负引线施加正极电压，请选用无极性产品

* (2) 在额定工作电压以下作用

当电容器上所施加电压高于额定工作电压时，电容器的漏电流将上升，其电气特性将在短时间内劣化直至损坏。请注意电压峰值勿超出额定工作电压

* (3) 常规产品禁止作快速充放电使用

当常规电容器被用作快速充电用途。其使用寿命可能会因为容量下降，温度急剧上升等而缩减。

* (4) 施加纹波电流应小于额定值

施加纹波电流超过额定值后，会导致电容器体过热，容量下降，寿命缩短。所施加纹波电压的峰值应小于额定工作电压。

* (5) 使用环境温度

铝电解电容器的使用寿命会受到环境温度的影响。据科学统计，使用环境温度下降 10°C 其使用寿命增加 1 倍。

* (6) 引出线强度

当拉力施加到电容器引出线，该拉力将作用于电容器内部，这将导致电容器内部短路，开路或漏电流上升。在电容器焊装到电路板，请勿强烈摇动电容器。

* (7) 焊接过程耐热性

铝电解电容器装至电路板进行浸焊或波峰焊时，其塑料套管可能因焊接时间过长、温度过高发生破裂或二次收缩。

* (8) 电路板的安装孔距及安装位置

电路板安装孔的设计应与产品说明书的引线脚距相一致，如果将电容器强行插入孔距不配套的电路板，那么会有应力作用于引出线，这将导致短路或漏电流上升。

* (9) 铝电解电容可能会有残留电压，请在使用前对电容器进行放电。

(1) DC aluminum electrolytic capacitors should be used according to the correct polarity

When a DC aluminum electrolytic capacitor is connected to a circuit with reverse polarity, the capacitor will cause a short circuit in the electronic circuit, and the resulting current will cause damage to the capacitor. If it is possible to apply positive voltage to the negative lead in the circuit, please choose a non-polar product.

(2) Function below rated operating voltage

When capacitor is used at higher voltage than the rated voltage, leakage current increases, characteristics drastically deteriorate and damage in a short period may occur as a result. Please take extra caution that the peak voltage should not exceed the rated voltage.

(3) Conventional capacitors are prohibited from being used for fast charging and discharging

When aluminum electrolytic capacitors for general purpose are employed in rapid charge and discharge application, its life may be shorted by capacitance decreasing, heat rising, etc.

(4) The applied ripple current should be less than the rated value

Excessive heat will reduce capacitance and result in shortened life of capacitor if ripple currents exceeding the specified rated value are applied. The peak value of the ripple voltage should be less than the rated voltage.

(5) Operating ambient temperature

Its ambient temperature closely affects the life of an aluminum electrolytic capacitor. It is generally stated, that life doubles for each 10°C decrease in temperature.

(6) Terminal Strength

When a strong force is applied to the lead wires or terminals, stress is put on the internal connections. This may result in short circuit, open circuit or increased leakage current. It is not advisable to bend or handle a capacitor after it has been soldered to the PCB board.

(7) Heat resistance during welding process

In the dip soldering process of PCB board with aluminum electrolytic capacitors mounted, secondary shrinkage or crack of PVC sleeve may be observed when solder temperature is too high or dipping time is too long.

(8) Installation pitch-row and installation position of circuit boards

PCB board must be designed so its hole coincides with the lead pitch (lead spacing) of the capacitor specified by the catalog or specifications. When a capacitor is forcibly inserted into an unmatched hole, a stress is put on the leads. This could result in a short circuit or increased leakage current.

(9) Aluminum electrolytic capacitors may have residual voltage, please discharge the capacitor before use.

◆ **推荐安装/焊接方法** Recommended Installation/Welding Methods

*波峰焊接条件

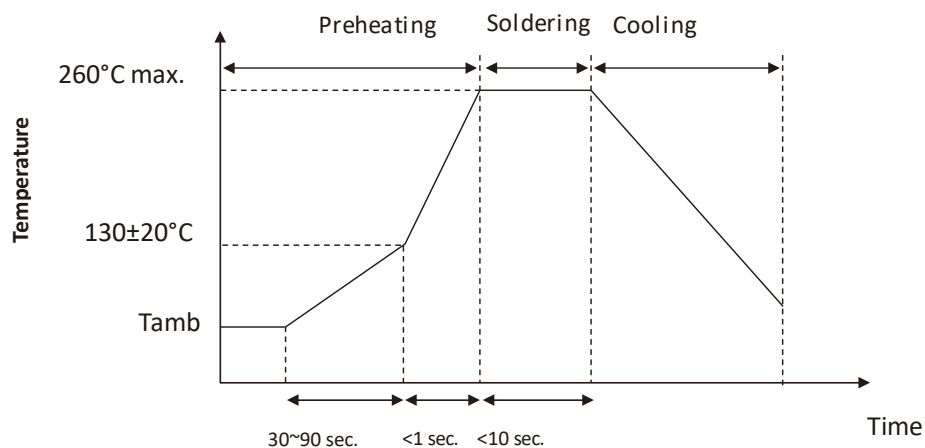
预热：105°C

波峰焊：260±5°C 10±1 秒以下（或 380±10°C 3±0.5 秒以下：手焊）

*Wave Soldering Conditions

Preheating: 105°C

Wave Soldering: 260±5°C for ≤10±1 seconds (or 380±10°C for ≤3±0.5 seconds for manual soldering)



◆ **其它说明 OTHERS**

*本产品不含铅、镉等元素

This product does not include Plumbum or Cadmium.

[illegible]

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